

## Permanently installed clamp-on ultrasonic measuring system for extremely low flows

### Features

- Installation and start-up do not require any pipe work nor any process interruptions
- Extra low flow measurement system optimised for pipe diameters of 10...50 mm and above
- Achieved accuracy of 1 % MV  $\pm 0.0006$  m/s on extreme low flows – 3 l/h and below – independent of wall thickness
- Matched transducers, advanced digital signal processing (DSP) and efficient algorithms ensure stable measurements at very low flows
- System calibration: transmitter and transducers calibrated together for improved low flow accuracy
- Automatic loading of calibration data and transducer recognition
- Bidirectional communication and support of common bus technologies (Profibus PA, Foundation Fieldbus, HART, Modbus, BACnet, M-Bus)
- Advanced self-diagnosis and possibilities for event-based triggering of data recording for the supervision and control of critical processes
- Rugged and hazardous area approved transducers and transmitters: ATEX/IECEx zone 1/2, FM Class I Div. 1/2 (see also Technical specification F80xLF)
- Available in aluminum and stainless steel housing

### Applications

- Chemical injection for oil and gas
- Oil and gas exploration and production
- Chemical dosing in water and wastewater treatment
- Paint spray lines
- Pulp and paper industry
- Chemical and petrochemical industry
- Semiconductor industry



FLUXUS F721LF-\*\*\*\*A



FLUXUS F721LF-\*\*\*\*S



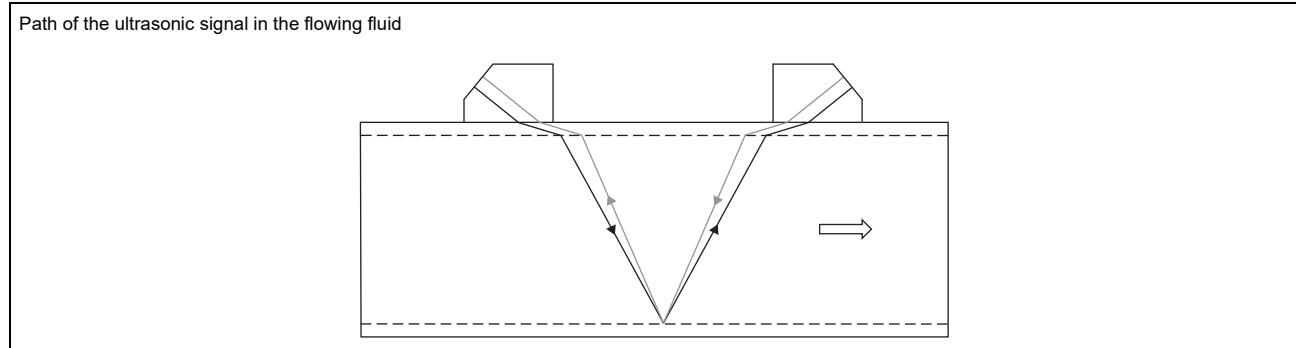
Variofix L with bolt mounting plates

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## Function

### Measurement principle

The transducers are mounted on the pipe which is completely filled with the fluid. The ultrasonic signals are emitted alternately by a transducer and received by the other. The physical quantities are determined from the transit times of the ultrasonic signals.

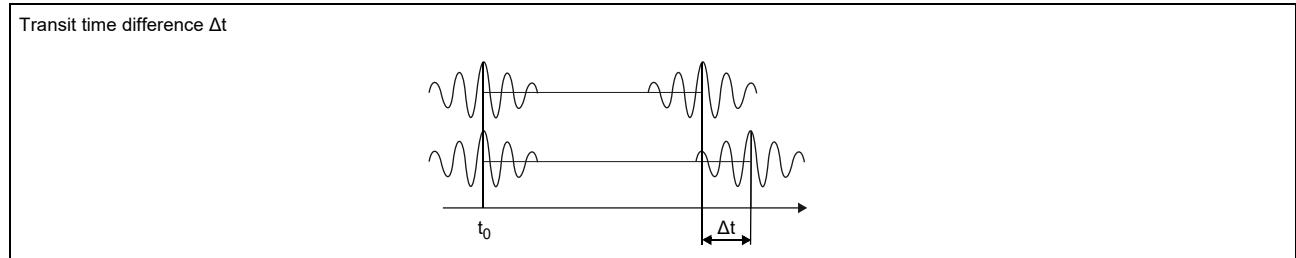


### Transit time difference principle

As the fluid where the ultrasound propagates is flowing, the transit time of the ultrasonic signal in flow direction is shorter than the one against the flow direction.

The transit time difference  $\Delta t$  is measured and allows the flowmeter to determine the average flow velocity along the propagation path of the ultrasonic signals. A flow profile correction is then performed in order to obtain the area averaged flow velocity, which is proportional to the volumetric flow rate.

The integrated microprocessors control the entire measuring cycle. The received ultrasonic signals are checked for measurement usability and evaluated for their reliability. Noise signals are eliminated.



### Calculation of volumetric flow rate

$$\dot{V} = k_{Re} \cdot A \cdot k_a \cdot \frac{\Delta t}{2 \cdot t_y}$$

where

- $\dot{V}$  - volumetric flow rate
- $k_{Re}$  - fluid mechanics calibration factor
- $A$  - cross-sectional pipe area
- $k_a$  - acoustical calibration factor
- $\Delta t$  - transit time difference
- $t_y$  - average of transit times in the fluid

## Number of sound paths

The number of sound paths is the number of transits of the ultrasonic signal through the fluid in the pipe. Depending on the number of sound paths, the following methods of installation exist:

- **reflection arrangement**

The number of sound paths is even. The transducers are mounted on the same side of the pipe. Correct positioning of the transducers is easy.

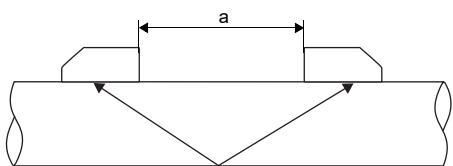
- **diagonal arrangement**

The number of sound paths is odd. The transducers are mounted on opposite sides of the pipe. In the case of a high signal attenuation by the fluid, pipe and coatings, diagonal arrangement with 1 sound path will be used.

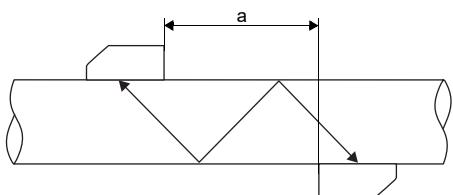
The preferred method of installation depends on the application. While increasing the number of sound paths increases the accuracy of the measurement, signal attenuation increases as well. The optimum number of sound paths for the parameters of the application will be determined automatically by the transmitter.

As the transducers can be mounted with the transducer mounting fixture in reflection arrangement or diagonal arrangement, the number of sound paths can be adjusted optimally for the application.

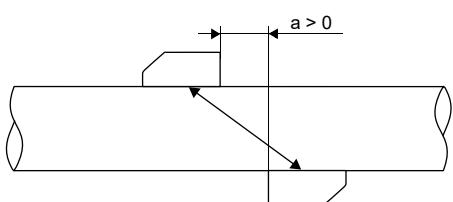
Reflection arrangement, number of sound paths: 2



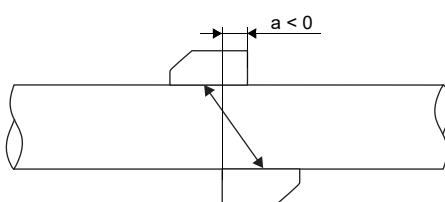
Diagonal arrangement, number of sound paths: 3



Diagonal arrangement, number of sound paths: 1



Diagonal arrangement, number of sound paths: 1, negative transducer distance



a - transducer distance

## Transmitter

### Technical data

	FLUXUS F721LF-NN0*A	FLUXUS F721LF-NN0*S	FLUXUS F721LF-A20*S	FLUXUS F721LF-F20*S				
								
design	standard field device nonEx	field device with stainless steel housing nonEx	field device with stainless steel housing zone 2	field device with stainless steel housing FM Class I Div. 2				
application	extreme low flow measurement for liquids							
<b>measurement</b>								
measurement principle	transit time difference correlation principle							
flow	depending on pipe diameter, see diagrams							
flow velocity	depending on pipe diameter, see diagrams							
repeatability	0.15 % MV ±0.0006 m/s							
Reynolds number	< 1 000							
fluid	all acoustically conductive liquids with < 2 % gaseous or solid content in volume							
temperature compensation	corresponding to the recommendations in ANSI/ASME MFC-5.1-2011							
<b>measurement uncertainty (volumetric flow rate)</b>								
measurement uncertainty of the measuring system	±0.3 % MV ±0.0006 m/s							
measurement uncertainty at the measuring point <sup>1</sup>	±1 % MV ±0.0006 m/s							
<b>transmitter</b>								
power supply	<ul style="list-style-type: none"> <li>• 100...230 V/50...60 Hz or</li> <li>• 20...32 V DC or</li> <li>• 11...16 V DC</li> </ul>							
power consumption	W	< 15						
number of measuring channels		1						
damping	s	0...100 (adjustable)						
measuring cycle	Hz	100...1000						
response time	s	1						
housing material	aluminum, powder coated	stainless steel 316L (1.4404)						
degree of protection	IP66	IP66	IP66	IP65				
dimensions	mm	see dimensional drawing						
weight	kg	5.4	5.1					
fixation	wall mounting, optional: 2" pipe mounting							
ambient temperature	°C	-40...+60 (< -20 °C without operation of the display)	-40...+60 (< -20 °C without operation of the display)	-40...+60 (< -20 °C without operation of the display)				
display	128 x 64 dots, backlight							
menu language	English, German, French, Spanish, Dutch, Russian, Polish, Turkish, Italian							
<b>explosion protection</b>								
<b>• ATEX/IECEx</b>								
marking		-	-	 II3G  II2D Ex nA nC ic IIC T4 Gc Ex tb IIIC T120 °C Db Ta -40...+60 °C				
certification ATEX		-	-	IBExU11ATEX1015				
certification IECEx		-	-	IECEx IBE 11.0008				
<b>• FM</b>								
marking		-	-	F721**-F20*S2, F721**-F20*S3:  NI/CL I,II,III/Div. 2/ GP. A,B,C,D,E,F,G/ T5				
				F721**-F20*S1:  NI/CL I,II,III/Div. 2/ GP. A,B,C,D,E,F,G/ T4A				
<b>measuring functions</b>								
physical quantities	volumetric flow rate, mass flow rate, flow velocity							
totaliser	volume, mass							
diagnostic functions	sound speed, signal amplitude, SNR, SCNR, standard deviation of amplitudes and transit times							

<sup>1</sup> with LowFlow reference conditions (water: 20 °C, number of sound paths: 8, inner pipe diameter: 13.1 mm)

<sup>2</sup> outside the explosive atmosphere (housing cover open)

<sup>3</sup> with inputs and including parametrisation of the transmitter

	FLUXUS F721LF-NN0*A	FLUXUS F721LF-NN0*S	FLUXUS F721LF-A20*S	FLUXUS F721LF-F20*S
<b>communication interfaces</b>				
service interfaces	measured value transmission, parametrisation of the transmitter: • USB <sup>2</sup> • LAN <sup>2</sup>			
process interfaces	max. 1 option: • RS485 (ASCII sender) • Modbus RTU <sup>3</sup> • BACnet MS/TP • M-Bus • HART <sup>3</sup> • Profibus PA <sup>3</sup> • FF H1 <sup>3</sup> • Modbus TCP <sup>3</sup> • BACnet IP	max. 1 option: • RS485 (ASCII sender) • Modbus RTU <sup>3</sup> • BACnet MS/TP • M-Bus • HART <sup>3</sup> • Profibus PA <sup>3</sup> • FF H1 <sup>3</sup> • Modbus TCP <sup>3</sup> • BACnet IP	max. 1 option: • RS485 (ASCII sender) • Modbus RTU <sup>3</sup> • BACnet MS/TP • HART <sup>3</sup> • Profibus PA <sup>3</sup> • FF H1 <sup>3</sup> • Modbus TCP <sup>3</sup> • BACnet IP	max. 1 option: • RS485 (ASCII sender) • Modbus RTU <sup>3</sup> • BACnet MS/TP • HART <sup>3</sup> • Profibus PA <sup>3</sup> • FF H1 <sup>3</sup> • Modbus TCP <sup>3</sup> • BACnet IP
<b>accessories</b>				
data transmission kit	USB cable			
software	• FluxDiagReader: reading of measured values and parameters, graphical presentation • FluxDiag (optional): reading of measurement data, graphical presentation, report generation, parametrisation of the transmitter			
<b>data logger</b>				
loggable values	all physical quantities, totalised physical quantities and diagnostic values			
capacity	max. 800 000 measured values			
<b>outputs</b>				
	The outputs are galvanically isolated from the transmitter.			
number	on request			
<b>• switchable current output</b>				
	All switchable current outputs are jointly switched to active or passive.			
range	mA 4...20 (3.2...22)			
accuracy	0.04 % MV ±3 µA			
active output	R <sub>ext</sub> < 350 Ω			
passive output	U <sub>ext</sub> = 8...30 V, depending on R <sub>ext</sub> (R <sub>ext</sub> < 1 kΩ at 30 V)			
<b>• HART</b>				
range	mA 4..20			
accuracy	0.1 % MV ±15 µA			
active output	U <sub>int</sub> = 24 V, R <sub>ext</sub> < 500 Ω			
passive output	U <sub>ext</sub> = 10...24 V DC, depending on R <sub>ext</sub> (R <sub>ext</sub> < 1 kΩ at 24 V)			
<b>• voltage output</b>				
range	V 0...1 or 0...10			
accuracy	0...1 V: 0.1 % MV ±1 mV 0...10 V: 0.1 % MV ±10 mV			
internal resistance	R <sub>int</sub> = 500 Ω			
<b>• frequency output</b>				
range	kHz 0...5			
optorelay	24 V/4 mA, R <sub>int</sub> = 66.5 Ω			
<b>• binary output</b>				
optorelay	26 V/100 mA			
Reed relay	48 V/100 mA, R <sub>int</sub> = 22 Ω			
binary output as alarm output				
• functions	limit, change of flow direction or error			
binary output as pulse output				
• functions	mainly for totalising			
• pulse value	units 0.01...1000			
• pulse width	ms optorelay: 1...1000 Reed relay: 80...1000			

<sup>1</sup> with LowFlow reference conditions (water: 20 °C, number of sound paths: 8, inner pipe diameter: 13.1 mm)

<sup>2</sup> outside the explosive atmosphere (housing cover open)

<sup>3</sup> with inputs and including parametrisation of the transmitter

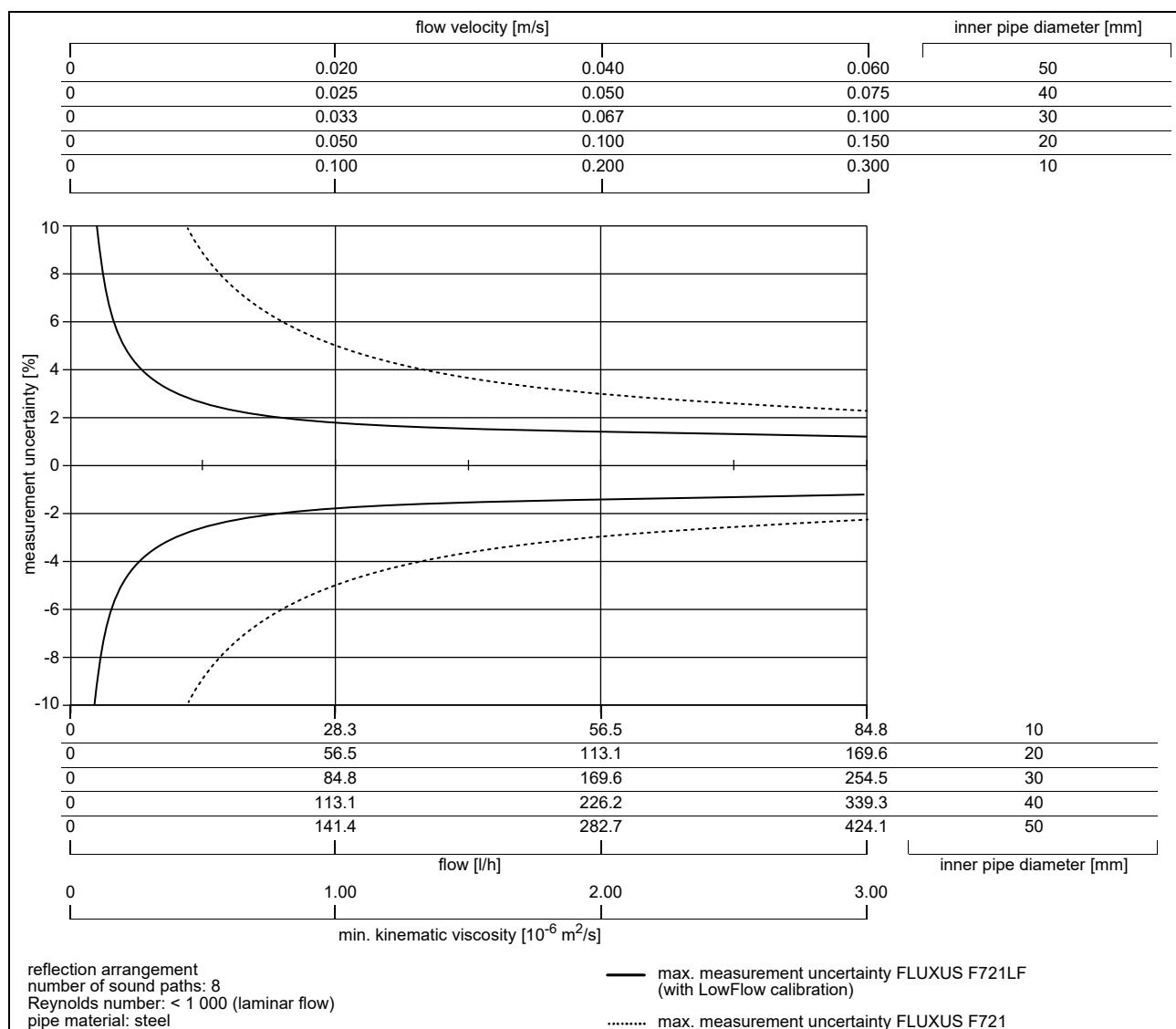
	FLUXUS F721LF-NN0*A	FLUXUS F721LF-NN0*S	FLUXUS F721LF-A20*S	FLUXUS F721LF-F20*S
<b>inputs</b>				
	The inputs are galvanically isolated from the transmitter.			
number	max. 4, on request			
<b>• temperature input</b>				
type	Pt100/Pt1000			
connection	4-wire			
range	°C -150...+560			
resolution	K 0.01			
accuracy	±0.01 % MV ±0.03 K			
<b>• current input</b>				
accuracy	0.1 % MV ±10 µA			
active input	U <sub>int</sub> = 24 V, R <sub>int</sub> = 50 Ω, P <sub>int</sub> < 0.5 W, not short-circuit proof			
• range	mA 0...20			
passive input	R <sub>int</sub> = 50 Ω, P <sub>int</sub> < 0.3 W			
• range	mA -20...+20			
<b>• voltage input</b>				
range	V 0...1			
accuracy	0.1 % MV ±1 mV			
internal resistance	R <sub>int</sub> = 1 MΩ			
<b>• binary input</b>				
switching signal	5...30 V, 1 mA	5...30 V, 1 mA	5...26 V, 1 mA	
functions	<ul style="list-style-type: none"> <li>• reset of the measured values</li> <li>• reset of the totalisers</li> <li>• stop of the totalisers</li> <li>• activation of the measuring mode for highly dynamic flows</li> </ul>			

<sup>1</sup> with LowFlow reference conditions (water: 20 °C, number of sound paths: 8, inner pipe diameter: 13.1 mm)

<sup>2</sup> outside the explosive atmosphere (housing cover open)

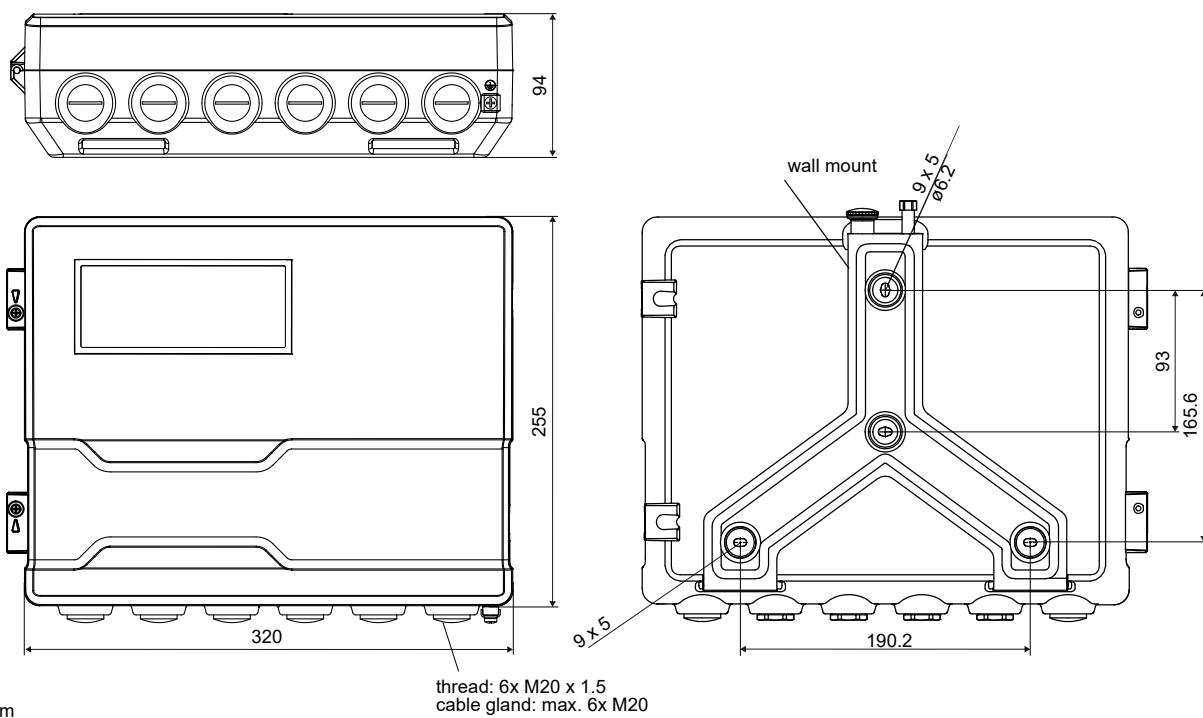
<sup>3</sup> with inputs and including parametrisation of the transmitter

## Diagrams

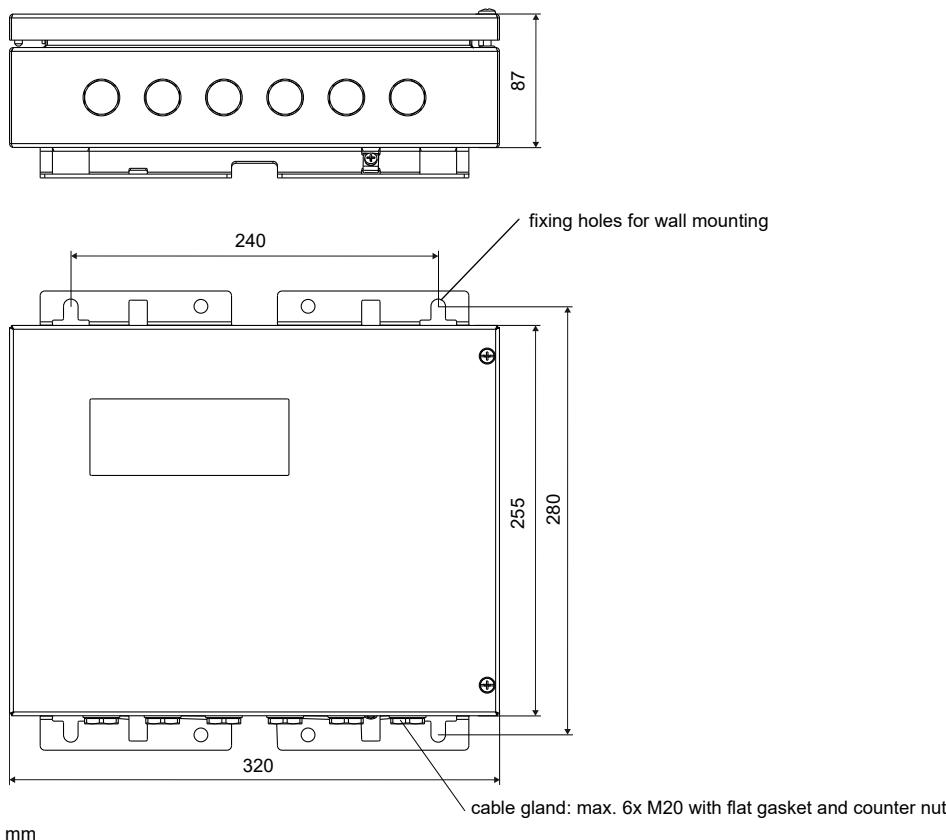


## Dimensions

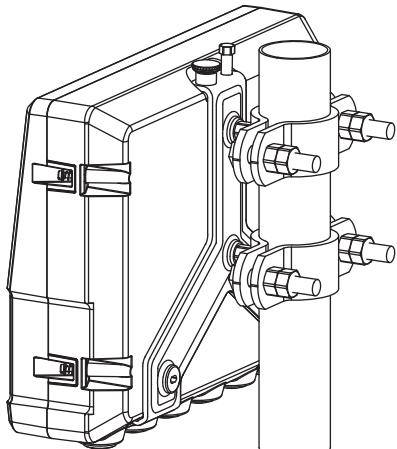
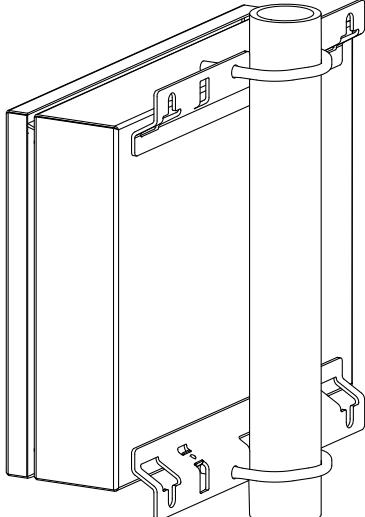
\*721\*\*-\*\*\*\*A



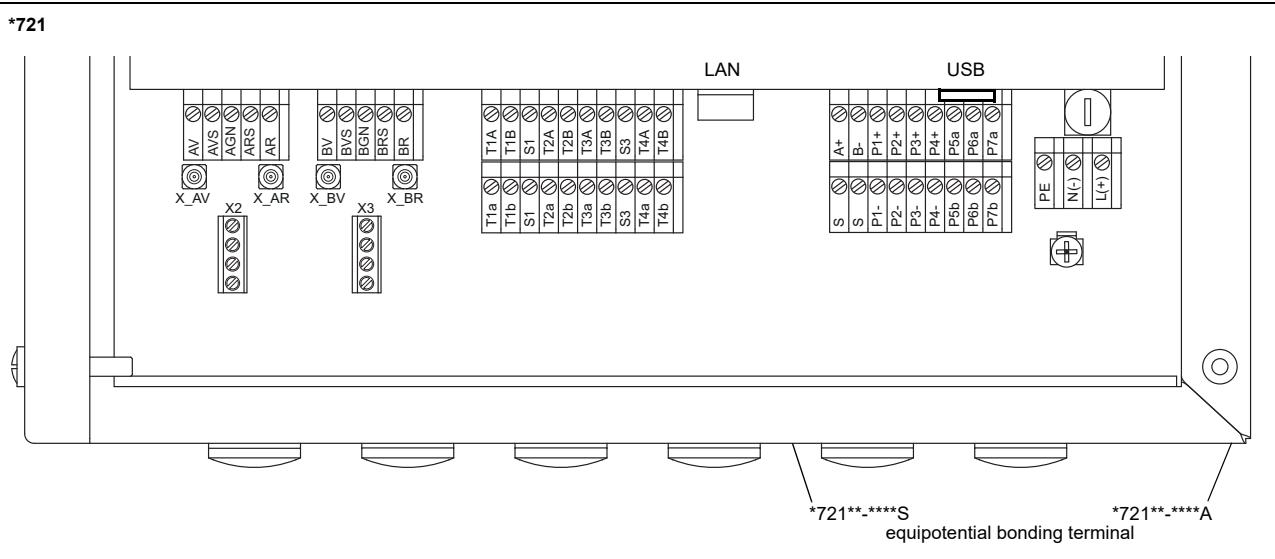
\*721\*\*-\*\*\*\*S



**2" pipe mounting kit**

*721**-****A		order code: ACC-PE-G721-/PMK4
*721**-****S		order code: ACC-PE-G721-/PMK6

## Terminal assignment



### power supply<sup>1</sup>

terminal	connection (AC)	connection (DC)
PE	earth	earth
N(-)	neutral	-
L(+)	phase	+

### transducers

transducer cable (transducers ****8*), extension cable				transducer	transducer cable (transducers ****52)			
measuring channel A		measuring channel B			measuring channel A	measuring channel B		
terminal	connection	terminal	connection		terminal	connection		
AV	signal	BV	signal	↑	X_AV	X_BV	SMB connector	
AVS	shield	BVS	shield	↗	X_AR	X_BR	SMB connector	
ARS	shield	BRS	shield	↗				
AR	signal	BR	signal	↗				

### outputs<sup>1, 2</sup>

terminal	connection	terminal	connection	communication interface
P1+...P4+	current output, voltage output, frequency output, binary output (Reed relay), HART (P1)	A+	signal +	• RS485 <sup>1</sup>
P1-...P4-		B-	signal -	• Modbus RTU <sup>1</sup>
P5a...P7a	binary output (optorelay)	S	shield	• BACnet MS/TP <sup>1</sup>
P5b...P7b		USB	type B Hi-Speed USB 2.0 Device	• M-Bus <sup>1</sup>
		LAN	RJ45 10/100 Mbps Ethernet	• Profibus PA <sup>1</sup>
				• FF H1 <sup>1</sup>
				• service (FluxDiag/ FluxDiagReader)
				• BACnet IP
				• Modbus TCP

### analog inputs<sup>1, 2</sup>

terminal	temperature probe	passive sensor	active sensor
terminal	direct connection	connection with extension cable	connection
T1a...T4a	red	red	not connected
T1A...T4A	red/blue	grey	-
T1b...T4b	white/blue	blue	+
T1B...T4B	white	white	not connected
S1, S3	shield	shield	not connected

### binary inputs<sup>1, 2</sup>

terminal
P1+...P2+, P1-...P2-

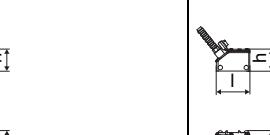
<sup>1</sup> cable (by customer):

- e.g. flexible wires, with insulated wire ferrules, wire cross-section: 0.25...2.5 mm<sup>2</sup>  
- outer diameter of the cable (\*721\*\*-\*\*\*\*S with ferrite nut): max. 7.6 mm

<sup>2</sup> The number, type and terminal assignment are customised.

## Transducers

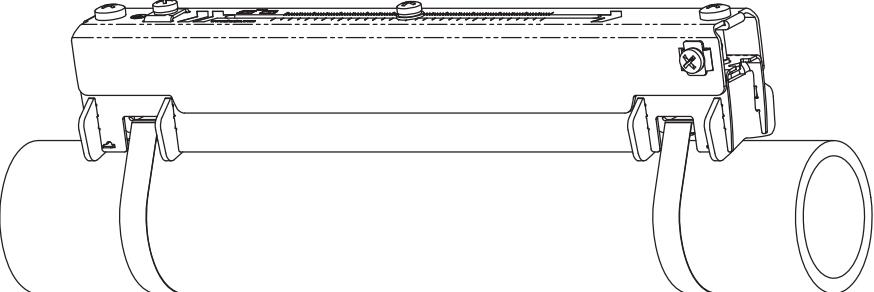
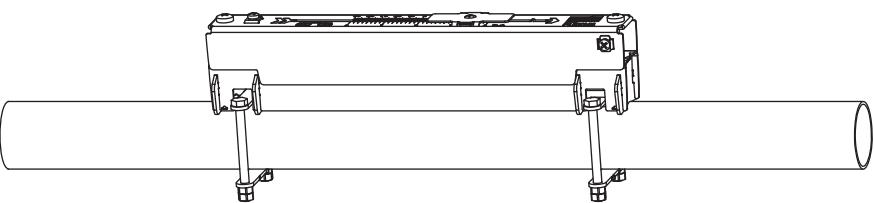
### Technical data

order code	FSQ-N**TS/**	FSQ-N*1TS/**
technical type	C(DL)Q2N52	C(DL)Q2N81
transducer frequency MHz	4	4
<b>inner pipe diameter d<sup>1</sup></b>		
min. extended	mm 10	10
min. recommended	mm 25	25
max. recommended	mm 150	150
max. extended	mm 240	240
<b>pipe wall thickness</b>		
min.	mm 0.6	0.6
<b>material</b>		
housing	PEEK with stainless steel cover 304 (1.4301), ***-****/OS: 316L (1.4404)	PEEK with stainless steel cover 304 (1.4301), ***-****/OS: 316L (1.4404)
contact surface	PEEK	PEEK
degree of protection	IP67	IP65
<b>transducer cable</b>		
type	1699	1699
length	m 3	3
length (**-****/LC)	m 9	9
<b>dimensions</b>		
length l	mm 40	40
width b	mm 22	22
height h	mm 25.5	25.5
dimensional drawing		
weight (without cable)	kg 0.016	0.016
<b>pipe surface temperature</b>		
min.	°C -40	-40
max.	°C +130	+130
<b>ambient temperature</b>		
min.	°C -40	-40
max.	°C +130	+130
temperature compensation	x	x
<b>explosion protection</b>		
• ATEX/IECEx		
order code	FSQ-NA2TS/**	FSQ-NA1TS/**
pipe surface temperature (Ex)		
• min.	°C -55	-55
• max.	°C gas: +190, dust: +180	+180
marking	 Ex nA IIC T6...T3 Gc Ex tb IIIC T80 °C...T185 °C Db	
certification ATEX	IBExU10ATEX1163 X	IBExU07ATEX1168 X
certification IECEx	IECEx IBE 12.0005X	IECEx IBE 08.0007X
• FM		
order code	FSQ-NF2TS/**	-
pipe surface temperature (Ex)		
• min.	°C -40	-
• max.	°C +190	-
degree of protection	IP66	-
marking	 NI/CI. I,II,III/Div. 2 / GP A,B,C,D,E,F,G/ Temp. Codes dwg 3860	

<sup>1</sup> inner pipe diameter > 50 mm:

If necessary, a smaller number of sound paths has to be used. This may result in an increase of the measurement uncertainty.

## Transducer mounting fixture

<b>Variofix L (VLQ-DS-S)</b> 	material: stainless steel 304 (1.4301), 301 (1.4310), 410 (1.4006) inner length: 176 mm dimensions: 247 x 43 x 47 mm
<b>Variofix L with bolt mounting plates (VLQ-DS-B)</b> 	material: stainless steel 304 (1.4301), 301 (1.4310), 410 (1.4006) inner length: 176 mm dimensions: 247 x 43 x 47 mm outer pipe diameter: max. 48 mm

## Coupling materials for transducers

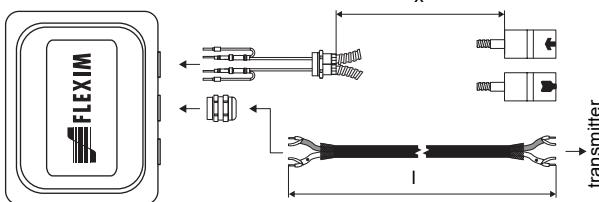
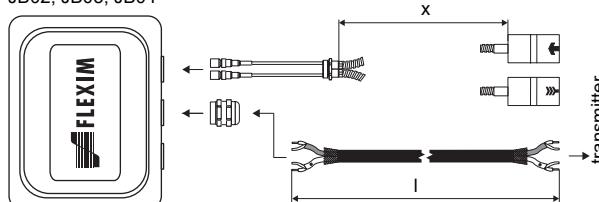
	< 100 °C	< 170 °C	< 150 °C	< 200 °C
< 24 h	coupling compound type N or coupling foil type VT	coupling compound type E or coupling foil type VT	coupling compound type E or H or coupling foil type VT	coupling compound type E or H or coupling foil type VT
long time measurement	coupling foil type VT	coupling foil type VT	coupling foil type VT	coupling foil type VT

type VT: fluid temperature 200 °C: min. 2 years

### Technical data

type	ambient temperature °C
coupling compound type N	-30...+130
coupling compound type E	-30...+200
coupling compound type H	-30...+250
coupling foil type VT	-10...+200

## Connection systems

connection system TS		
connection with extension cable	direct connection	transducers technical type
JB01		*****8*
JB02, JB03, JB04		*****52

## Cable

transducer cable		
type	1699	6111
weight kg/m	0.094	0.092
ambient temperature °C	-55...+200	-100...+225
cable jacket		
material	PTFE	PFA
outer diameter mm	2.9	2.7
thickness mm	0.3	0.5
colour	brown	white
shield	x	x
sheath		
material	stainless steel 304 (1.4301) option OS: 316Ti (1.4571)	stainless steel 304 (1.4301) option OS: 316Ti (1.4571)
outer diameter mm	8	8
extension cable		
type	2615	5245
order code	ACC-PE- GNNN-/EXEXXXX	ACC-PE- GNNN-/EXA1XXX
max. length m	90	90
weight kg/m	0.18	0.38
ambient temperature °C	-30...+70	-30...+70
properties	halogen free fire propagation test according to IEC 60332-1 combustion test according to IEC 60754-2	halogen free fire propagation test according to IEC 60332-1 combustion test according to IEC 60754-2
cable jacket		
material	PUR	PUR
outer diameter mm	max. 12	max. 12
thickness mm	2	2
colour	black	black
shield	x	x
sheath		
material	-	steel wire braid with copolymer sheath
outer diameter mm	-	max. 15.5

XXX - cable length inch m

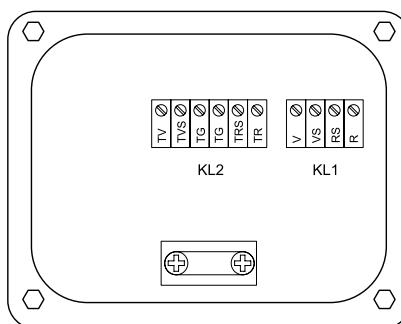
## Junction box

### Technical data

#### JB01S4E3M, JBP2, JBP3

weight	kg	1.2 kg
fixation		wall mounting optional: 2" pipe mounting
<b>material</b>		
housing		stainless steel 316L (1.4404)
gasket		silicone
degree of protection		IP67
<b>ambient temperature</b>		
min.	°C	-40
max.	°C	+80
<b>explosion protection</b>		
• ATEX/IECEx (zone 1)		
junction box		JB01S4E3M
marking		CE 0637 II2G II2D Ex eb mb IIC T6...T4 Gb Ex tb IIIC T100 °C Db Ta -40...+70/80 °C
certification ATEX		IIBExU06ATEX1161
certification IECEx		IECEx IBE 08.0006
type of protection		gas: increased safety decoupled network: encapsulation dust: protection by enclosure
• ATEX (zone 2)		
junction box		JPB2
marking		CE Ex II3G Ex nA IIC (T6)...T4 Gc II3D Ex tc IIIC T 100 °C Dc Ta -40...+(70)80 °C

#### Connection



#### Transducers

terminal strip	terminal	connection	transducer
KL1	V	signal	↑
	VS	internal shield	
	RS	internal shield	↗
	R	signal	

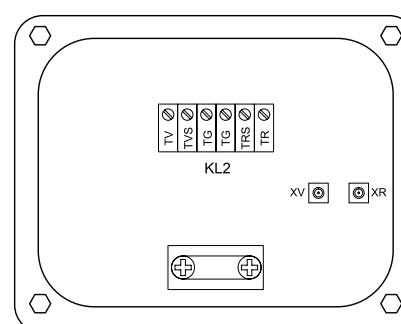
#### Extension cable

terminal strip	terminal	connection
KL2	TV	signal
	TVS	internal shield
	TRS	internal shield
	TR	signal

#### JB02, JB03, JB04

weight	kg	1.2 kg
fixation		wall mounting optional: 2" pipe mounting
<b>material</b>		
housing		stainless steel 316L (1.4404)
gasket		silicone
degree of protection		IP67
<b>ambient temperature</b>		
min.	°C	-40
max.	°C	+80
<b>explosion protection</b>		
• ATEX		
junction box		JB02
marking		CE Ex II3G Ex nA IIC (T6)...T4 Gc II3D Ex tc IIIC T 100 °C Dc Ta -40...+(70)80 °C

#### Connection



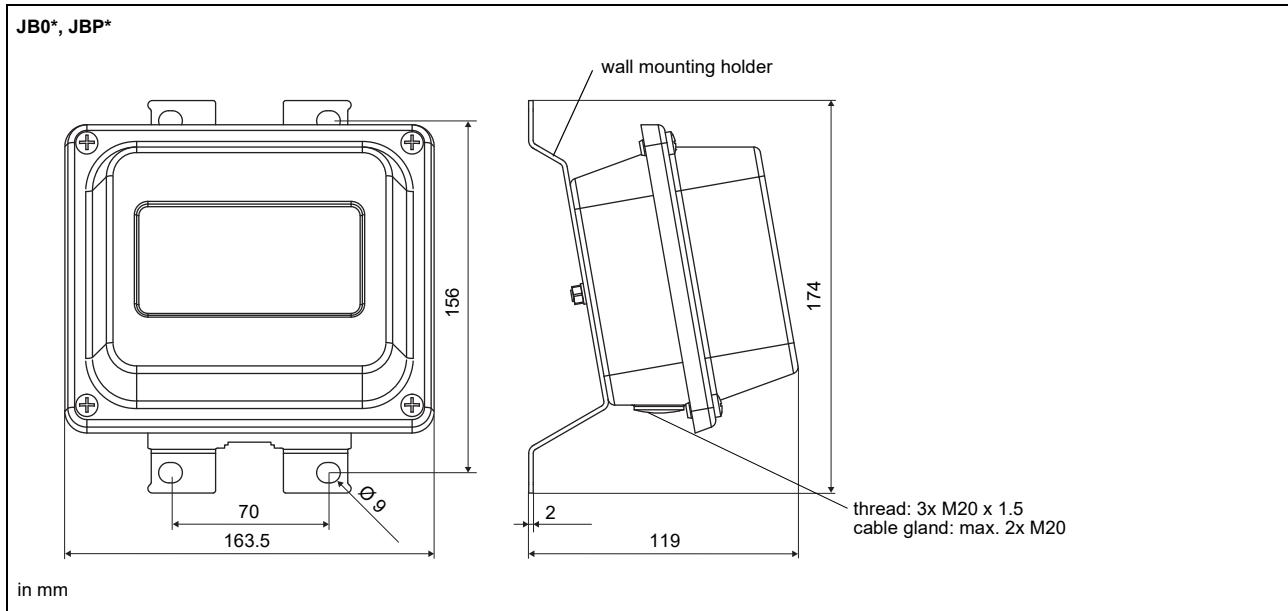
#### Transducers

terminal	connection	transducer
XV	SMB connector	↑
XR	SMB connector	↗

#### Extension cable

terminal strip	terminal	connection
KL2	TV	signal
	TVS	internal shield
	TRS	internal shield
	TR	signal

## Dimensions



## 2" pipe mounting kit



## Clamp-on temperature probe (optional)

### Technical data

#### PT12N

design	clamp-on with connector	
type	Pt100	
connection	4-wire	
measuring range	°C -30...+250	
accuracy T	$\pm(0.15^\circ\text{C} + 2 \cdot 10^{-3} \cdot  T ^\circ\text{C})$ class A	
accuracy $\Delta T$ (2x Pt matched according to EN 1434-1)	$\leq 0.1 \text{ K}$ ( $3 \text{ K} < \Delta T < 6 \text{ K}$ ), more corresponding to EN 1434-1	
response time	s	50
housing	aluminum	
degree of protection	IP66	
<b>dimensions</b>		
length l	mm	20
width b	mm	15
height h	mm	13
dimensional drawing		
weight	kg	0.25 (without connector)
<b>accessories</b>		
thermal conductivity paste 200 °C		x
thermal conductivity foil 250 °C		x

#### Connection system

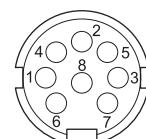
##### direct connection/connection with extension cable

extension cable



#### Connection

	temperature probe	extension cable	connector
pin			
1	red	grey	2
2	red/blue	red	6
3	white/blue	blue	1
4	white	white	7



#### Cable

	temperature probe	extension cable
type	4 x 0.25 mm² black	LIYCY 8 x 0.14 mm² grey
standard length	m 3	5/10/25
max. length	m -	200
cable jacket	PTFE	PVC

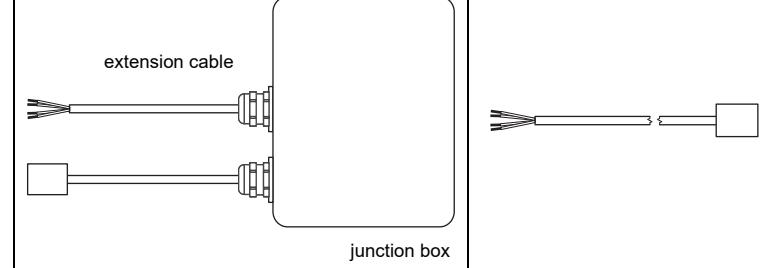
#### PT12N

design	clamp-on nonEx or ATEX	
type	Pt100	
connection	4-wire	
measuring range	°C -30...+250	
accuracy T	$\pm(0.15^\circ\text{C} + 2 \cdot 10^{-3} \cdot  T ^\circ\text{C})$ class A	
accuracy $\Delta T$ (2x Pt matched according to EN 1434-1)	$\leq 0.1 \text{ K}$ ( $3 \text{ K} < \Delta T < 6 \text{ K}$ ), more corresponding to EN 1434-1	
response time	s	50
housing	aluminum	
degree of protection	IP66	
<b>dimensions</b>		
length l	mm	20
width b	mm	15
height h	mm	13
dimensional drawing		
weight	kg	0.25
<b>accessories</b>		
thermal conductivity foil 250 °C		x
<b>explosion protection (optional)</b>		
• ATEX		
marking	 II3G Ex nA IIC T6...T2 Gc Ta -30...+250 °C	

#### Connection system

##### connection with extension cable

##### direct connection

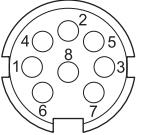
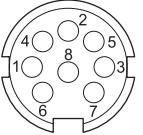
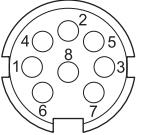
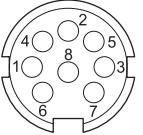
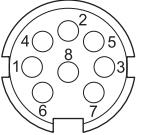
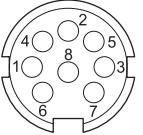
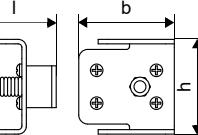
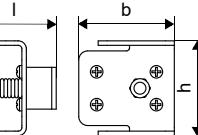


#### Connection

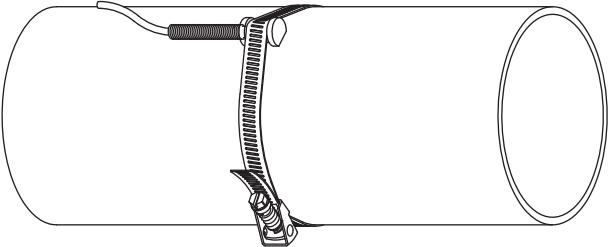
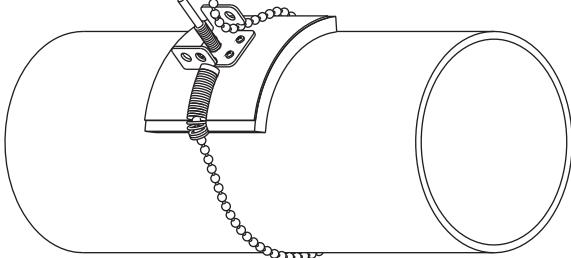
	temperature probe
1	red
2	red/blue
3	white/blue
4	white

#### Cable

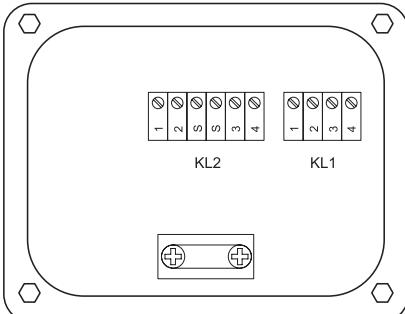
	temperature probe	extension cable
type	4 x 0.25 mm² black	LIYCY 8 x 0.14 mm² grey
standard length	m 3	5/10/25
max. length	m -	200
cable jacket	PTFE	PVC

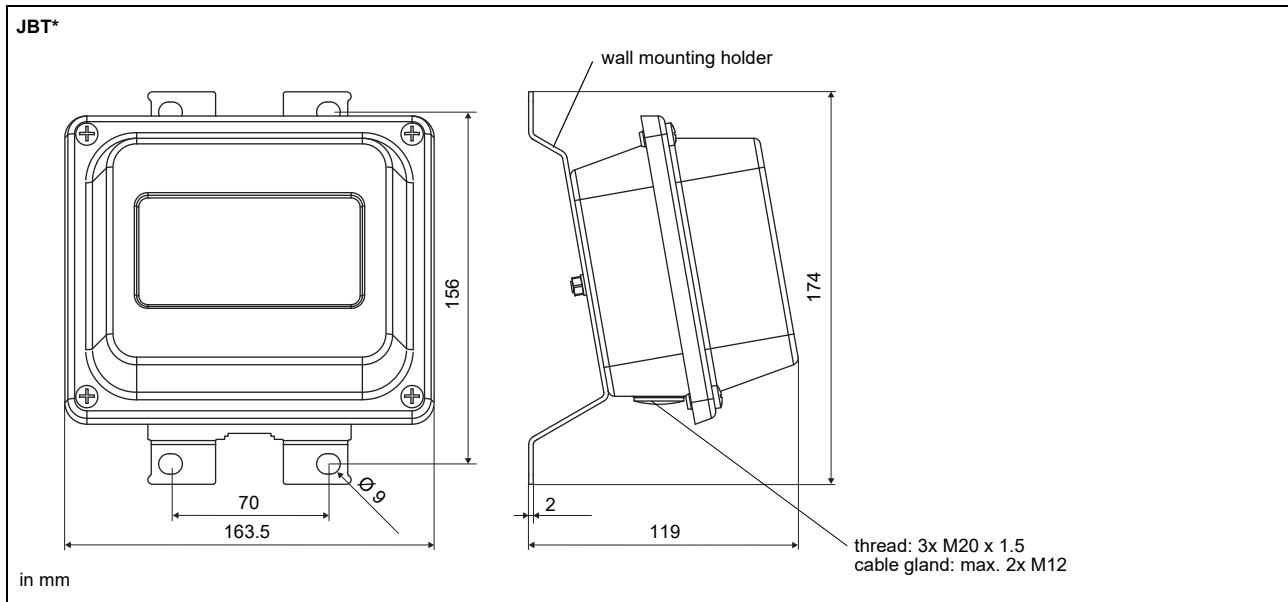
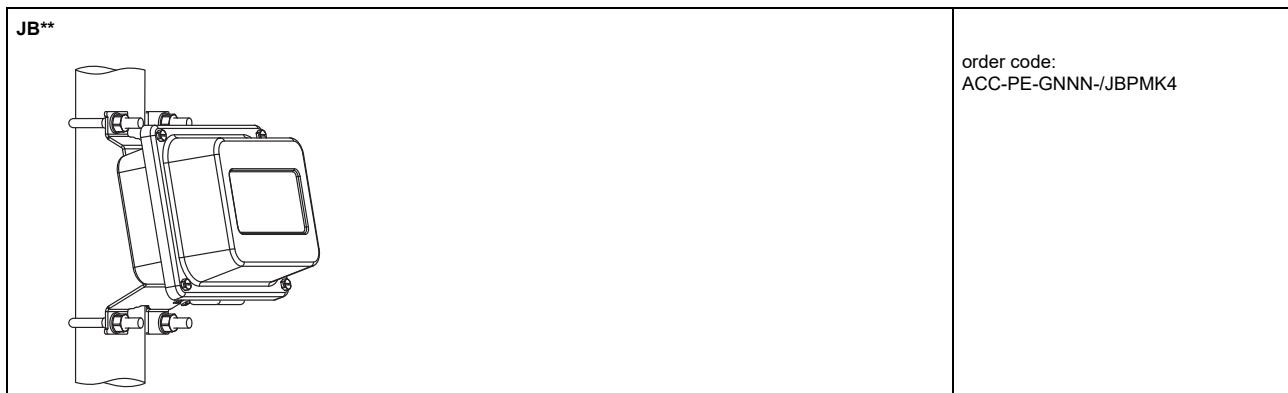
PT12F		Connection system																										
		extension cable																										
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pin																												
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dimensions		Cable																										
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width b	mm	30																										
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dimensional drawing																												
weight	kg	0.32 (without connector)																										
accessories																												
thermal conductivity paste 200 °C		x																										
thermal conductivity foil 250 °C		x																										
plastic protection plate, insulation foam		x																										
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thermal conductivity foil 250 °C		x																										
plastic protection plate, insulation foam		x																										

## Fixation

<b>tension strap PT12N</b>		material: stainless steel 301 (1.4310), 410 (1.4006) thermal insulation necessary
<b>ball chain PT12F</b>		material: stainless steel 316L (1.4404) length: 1 m

## Junction box

<b>JBT2, JBT3</b>		
order code		• JBT2: ACC-PE-GNNN-/JB4 • JBT3: ACC-PE-GNNN-/JB6
weight	kg	1.2 kg
fixation		wall mounting optional: 2" pipe mounting
<b>material</b>		
housing		stainless steel 316L (1.4404)
gasket		silicone
degree of protection		IP67
<b>ambient temperature</b>		
min.	°C	-40
max.	°C	+80
<b>explosion protection</b>		
• ATEX		
junction box		JBT2
marking		 II3G Ex nA IIC (T6)...T4 Gc II3D Ex tc IIIC T 100 °C Dc Ta -40...+(70)80 °C
<b>Connection</b>		
		
<b>Temperature probe</b>		
terminal strip	terminal	connection
KL1	1	red
	2	red/blue
	3	white
	4	white/blue
<b>Extension cable</b>		
terminal strip	terminal	connection
KL2	1	red
	2	grey
	3	white
	4	blue

**Dimensions****2" pipe mounting kit**



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